

Date: Tuesday, 21/11/2006 10:06:56 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BASKET HINGE
Job Number : 29535	
Estimate Number : 10587	
P.O. Number : <u>N/A</u>	Part Number : D22321
This Issue : 21/11/2006 S.O. No. : <u>N/A</u>	Drawing Number : D2232 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : <u>N/A</u> Type : SMALL /MED FAB	Drawing Revision : C
Previous Run : 29535	Material : <u>N/A</u>
Written By : _____	Due Date : 28/11/2006 Qty: 50 Um: Each
Checked & Approved By : _____	
Comment : Est.B 01.06.07 Now laser cut EC Est Rev:C Now on Waterjet 06-11-21 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	M304S11GA	304/316 .125 Sheet
-----	-----------	--------------------



Comment: Qty.: 0.0255 sf(s)/Unit Total: 1.2758 sf(s)

304/316 .125 Sheet ML 06 11 30 (50)

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg D2232

Dwg Rev: C

Prog Rev: C ML 06 11 30 (50)

2-Deburr if necessary

SAD 06-12-102 (50)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ML 06 11 30 (50)

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

ML 06/11/30 (50)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS

PD 06-12-04 (50)

Date: Tuesday, 21/11/2006 10:06:57 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 29535

Part Number: D22321

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(58)

Comment: FINAL INSPECTION/W/O RELEASE

06/12/05

Job Completion



c 20612105

Date: Monday, 11/20/2006 11:33:02 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BASKET HINGE
Job Number : 29535	
Estimate Number : 10587	
P.O. Number :	Part Number : D22321
This Issue : 11/20/2006 S.O. No. :	Drawing Number : D2232 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : 25238	Material :
Written By :	Due Date : 11/27/2006 Qty: 50 Um: Each
Checked & Approved By : <i>11/20/06</i>	
Comment : Est.B 04.06.07 Now laser cut EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------

**Comment:** PURCHASING

Issue P/O:

Laser cut as per DWG D2232

Material: 304/316 ss 0.125" thick

Material release note attached

*m304/316 ss
 .024 ST*

Water 1st

2.0	D22321F	Hinge
-----	---------	-------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)
 Hinge

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------

**Comment:** DIMENSIONAL CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------

**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

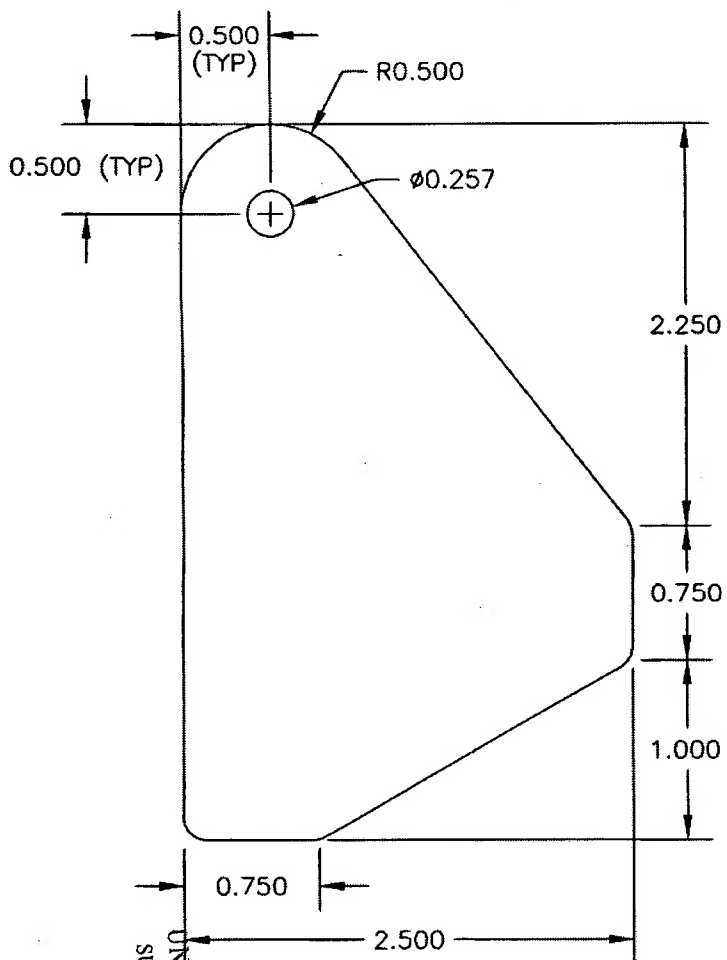
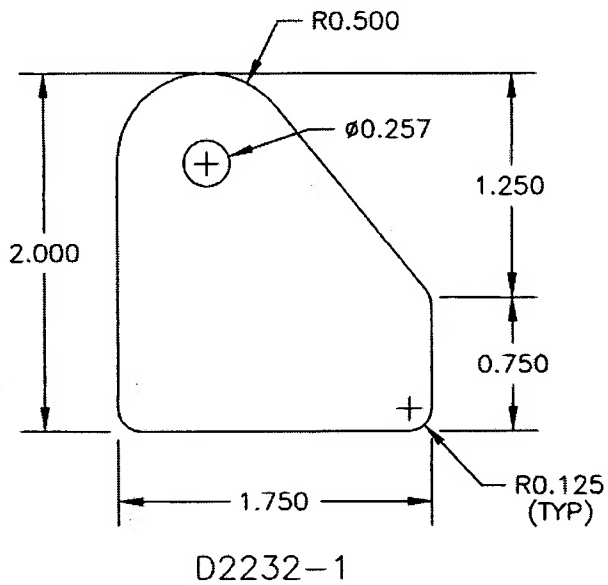
NOTE: Date & initial all entries

DART



RELEASED
98.05.05 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO.	D2232	REV. C
DATE	98.04.28	TITLE	BASKET HINGE	SHEET 1 OF 2
A	94.05.12	NEW ISSUE		SCALE 1:1
B	96.01.02	ADDED -5 AND -7		
C	98.04.28	0.125 THICK WAS 0.063		



MATERIAL: AISI 304/316 SS 0.125 THICK

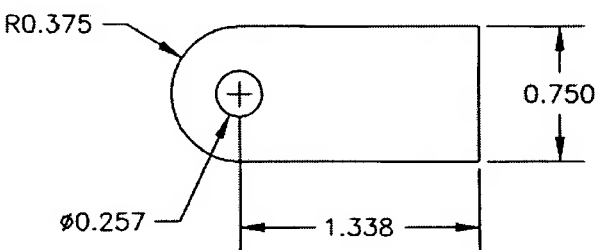
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29535

DART

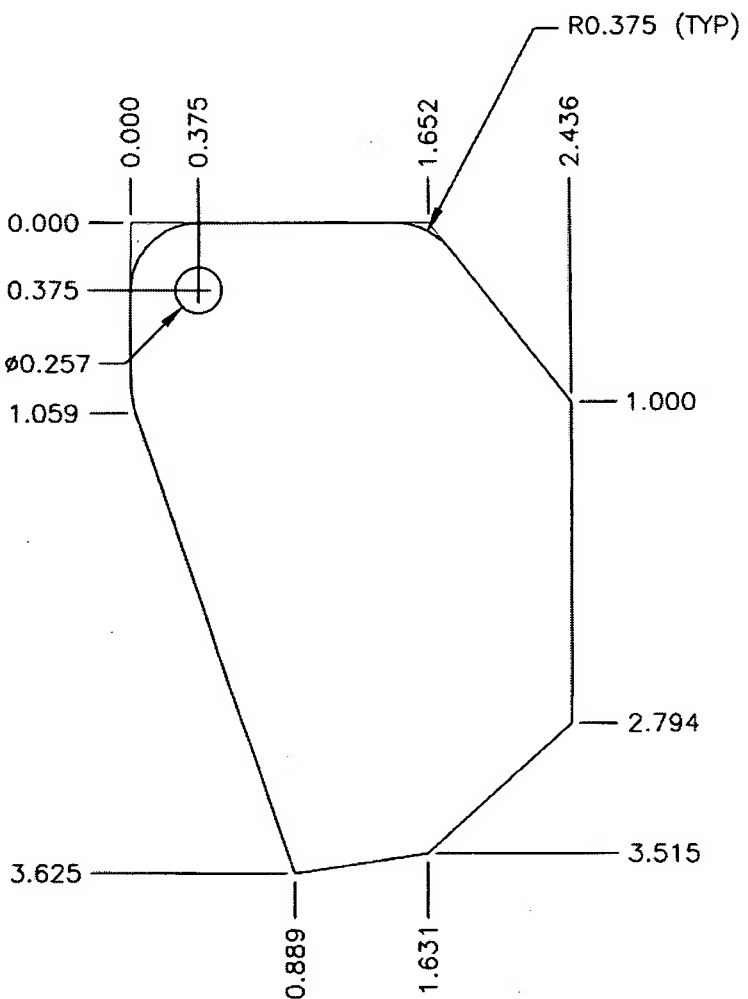


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
DATE		D2232	SHEET 2 OF 2
98.04.28		TITLE	SCALE
		BASKET HINGE	1:1

RELEASED
98.05.05 KE



D2232-7



MATERIAL: AISI 304/316 SS 0.125 THICK

D2232-5

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29535

